

FIG. 1
PRIOR ART

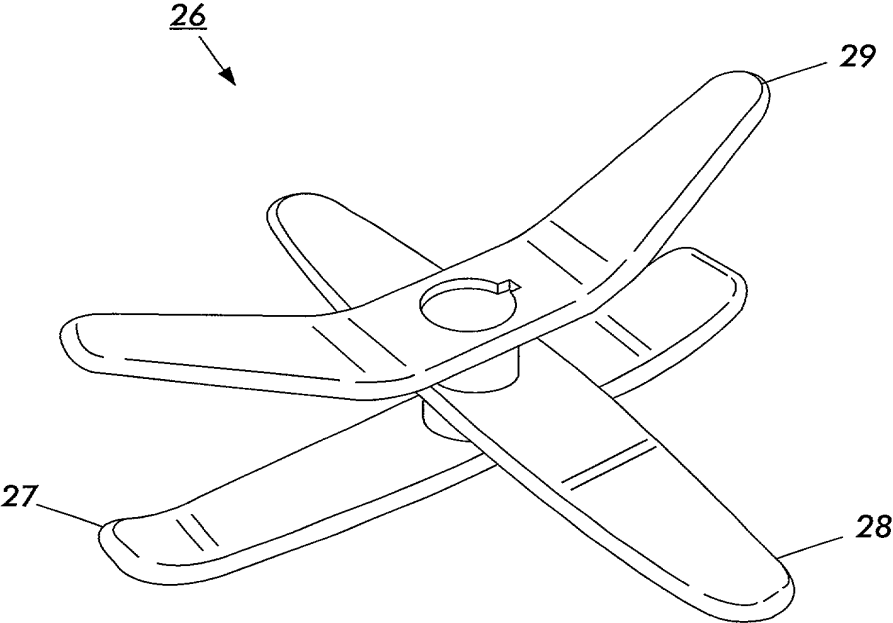


FIG. 2
PRIOR ART

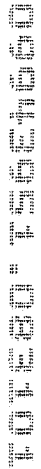


FIG. 3
PRIOR ART

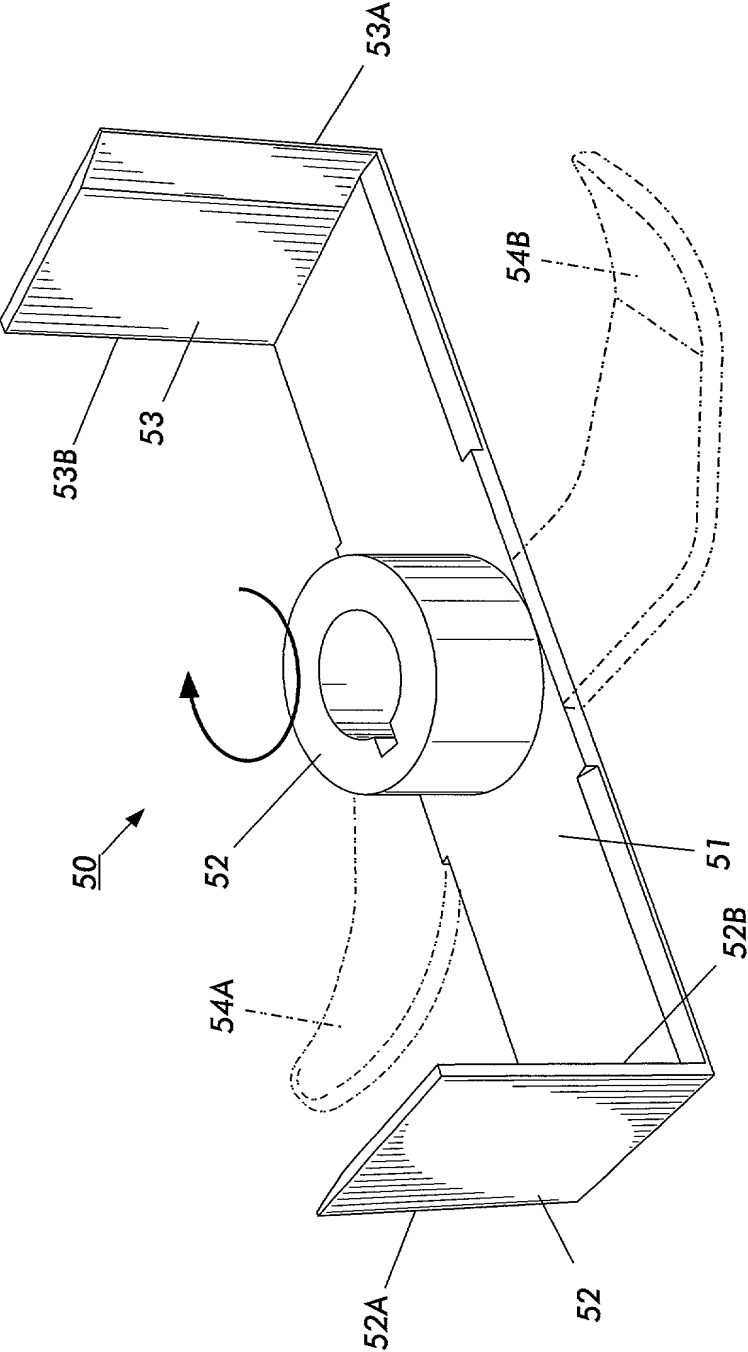


FIG. 4

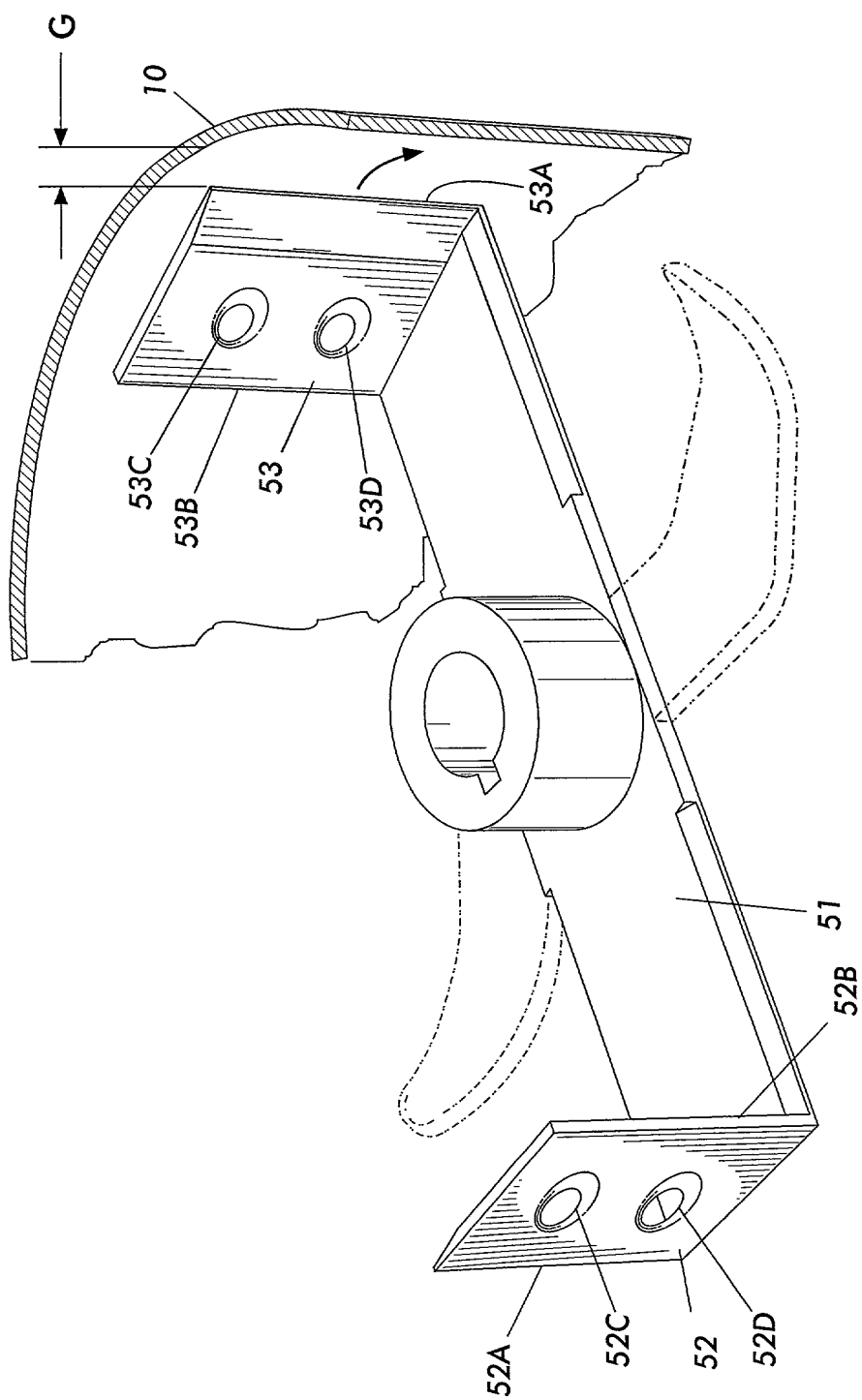


FIG. 5

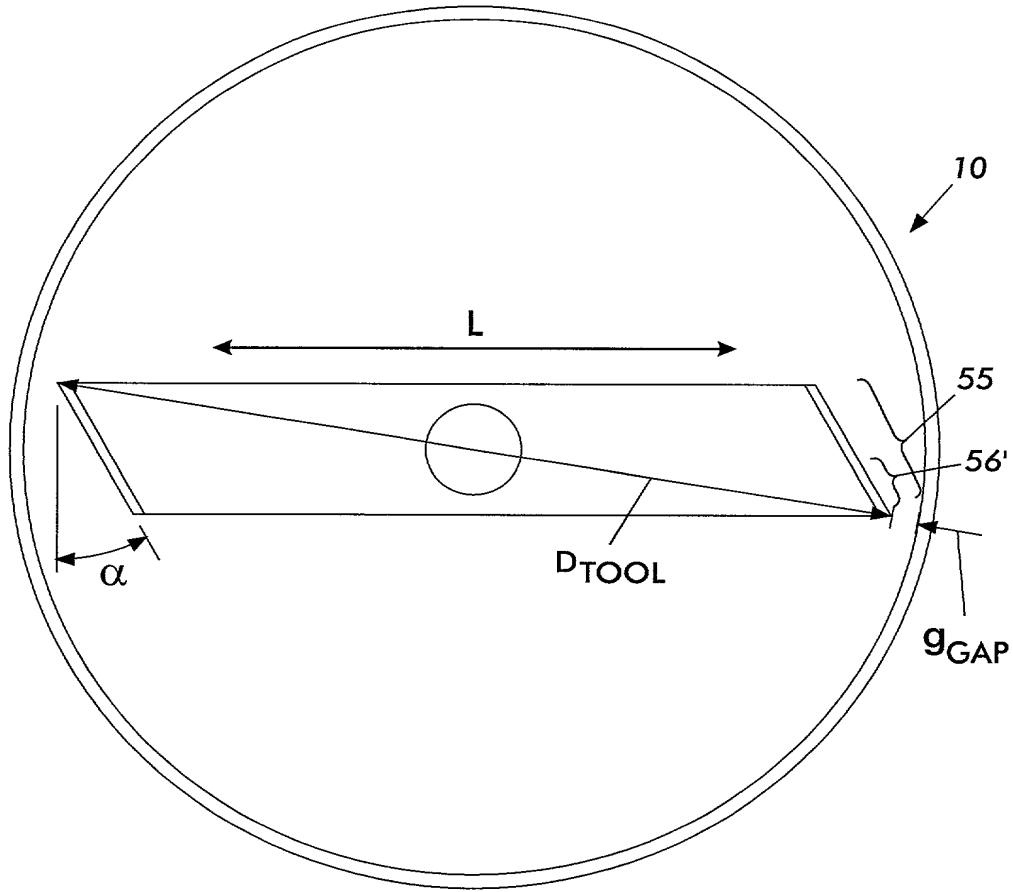


FIG. 6

	H_{TOOL} mm	W_{TOOL} mm	α DEGREES	D_{TOOL} mm	g_{GAP} mm
TOOL 50	63	53	15	220	5
LITTLEFORD	40	53	17	217	6.5

FIG. 7

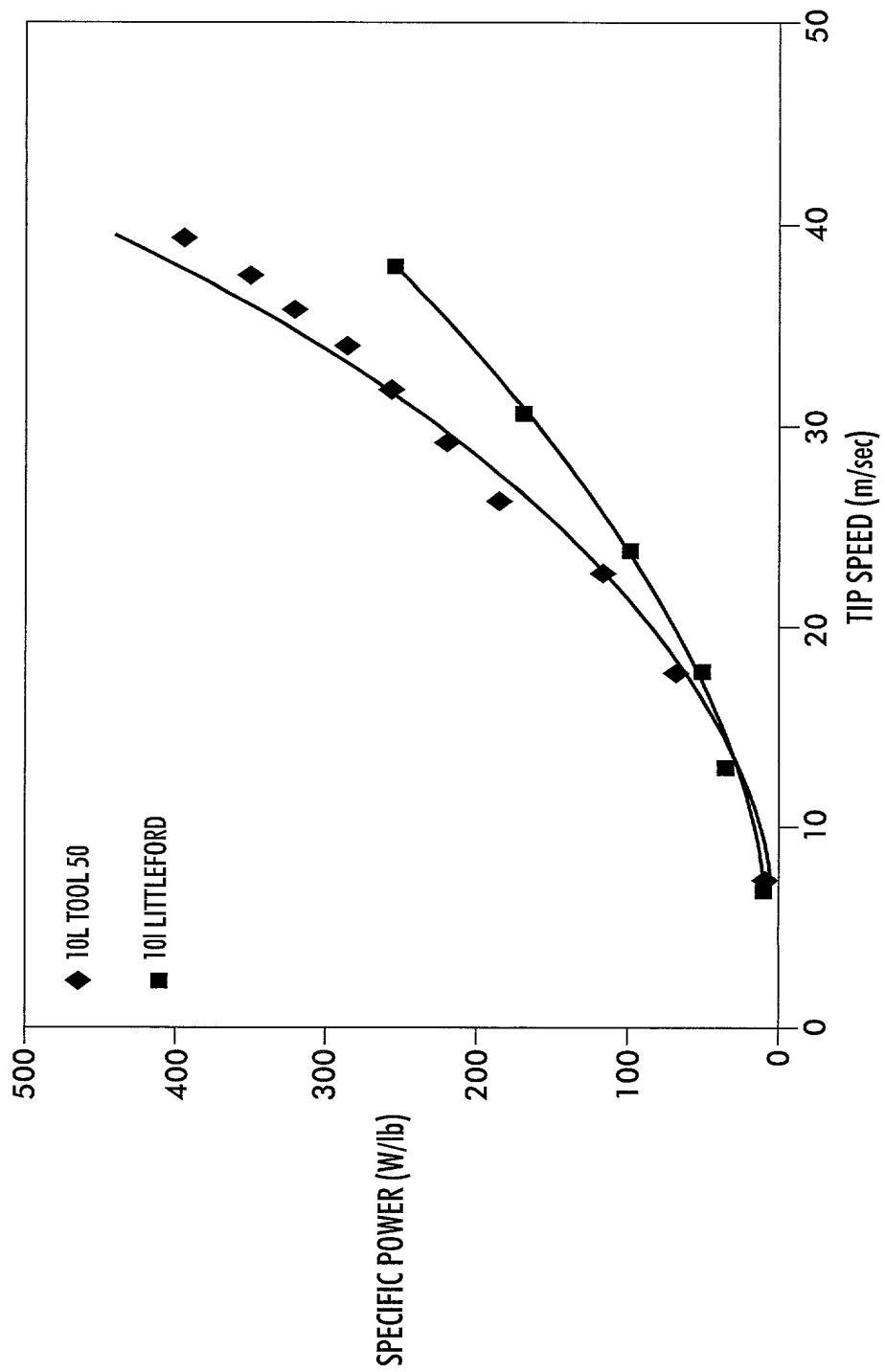


FIG. 8

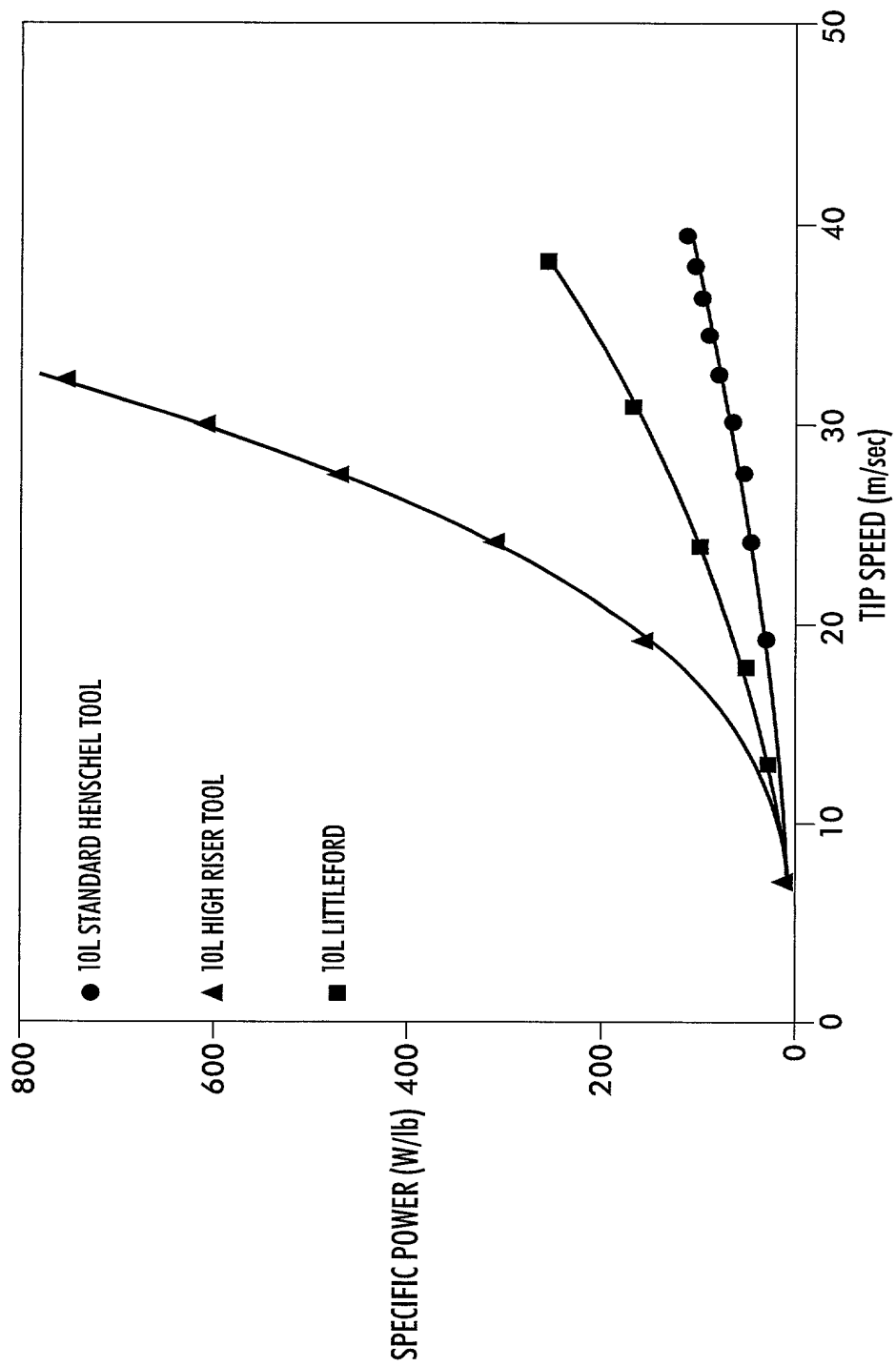


FIG. 9

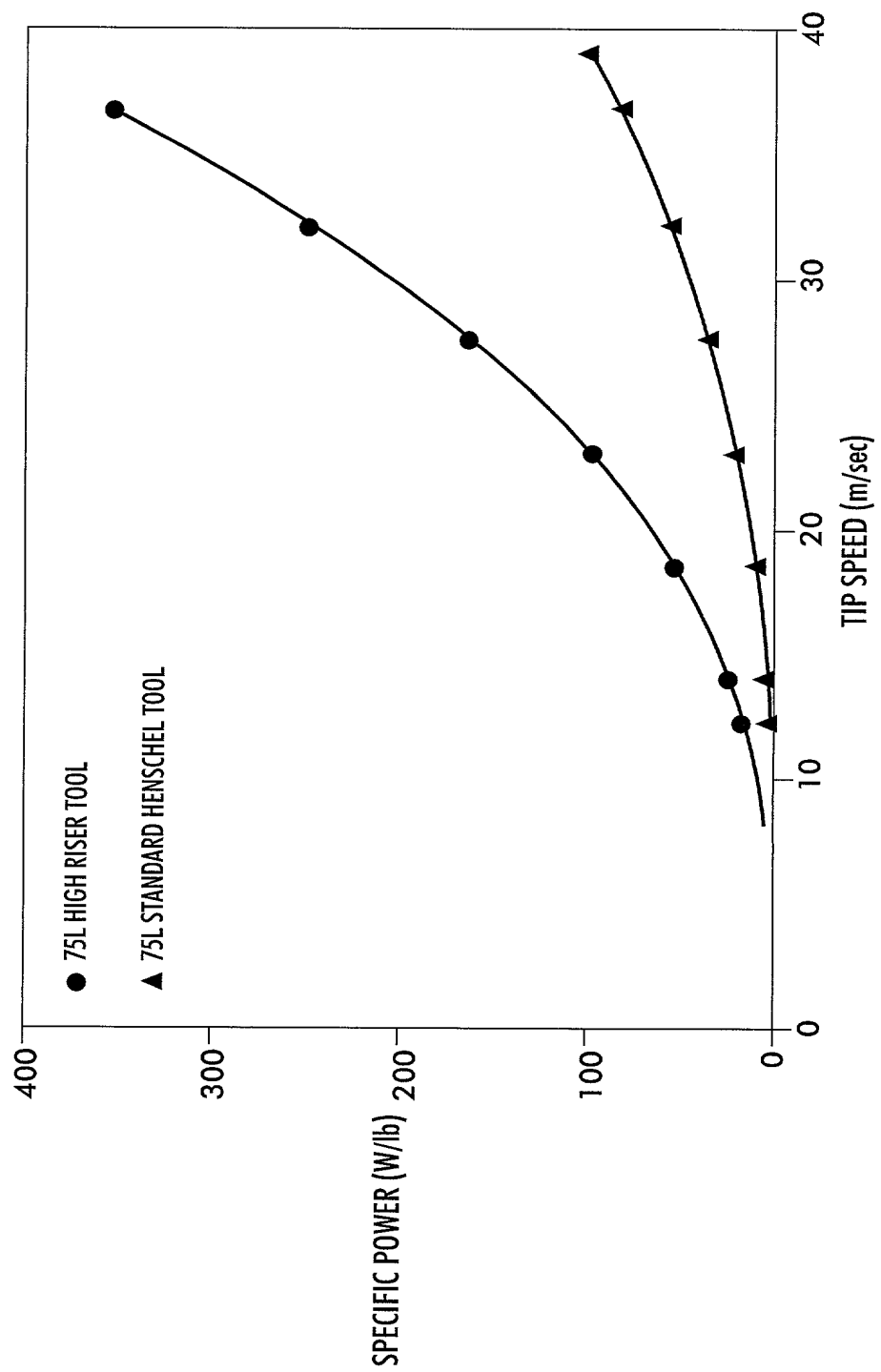


FIG. 10

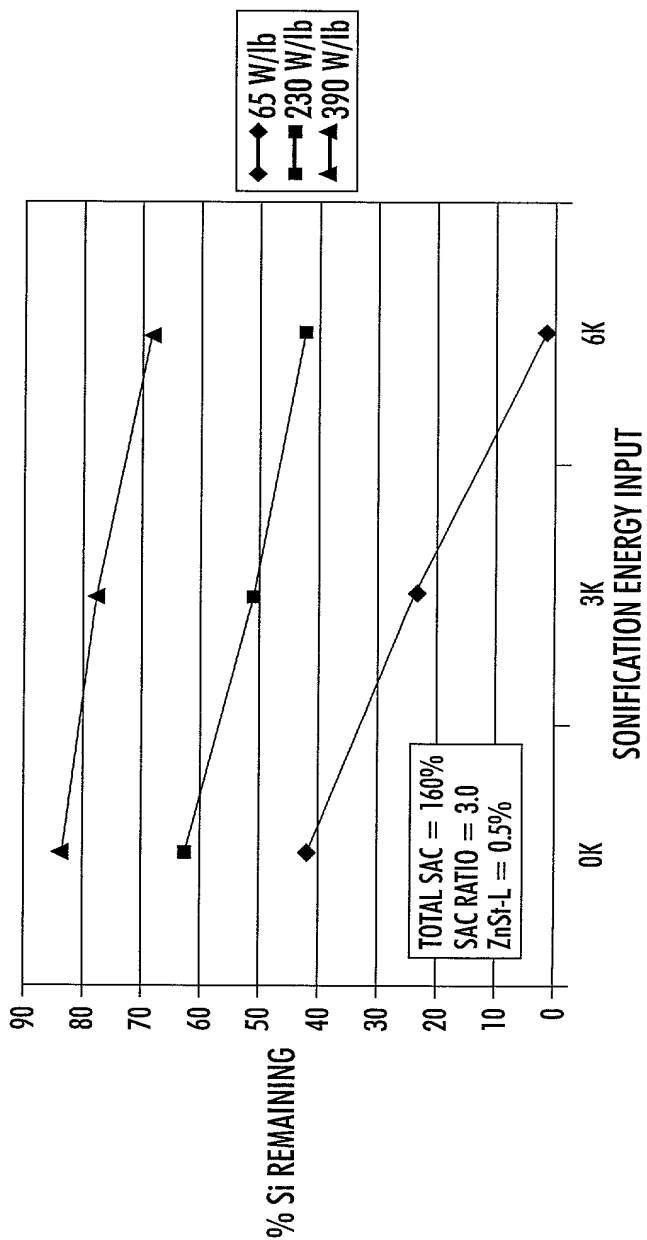


FIG. 11

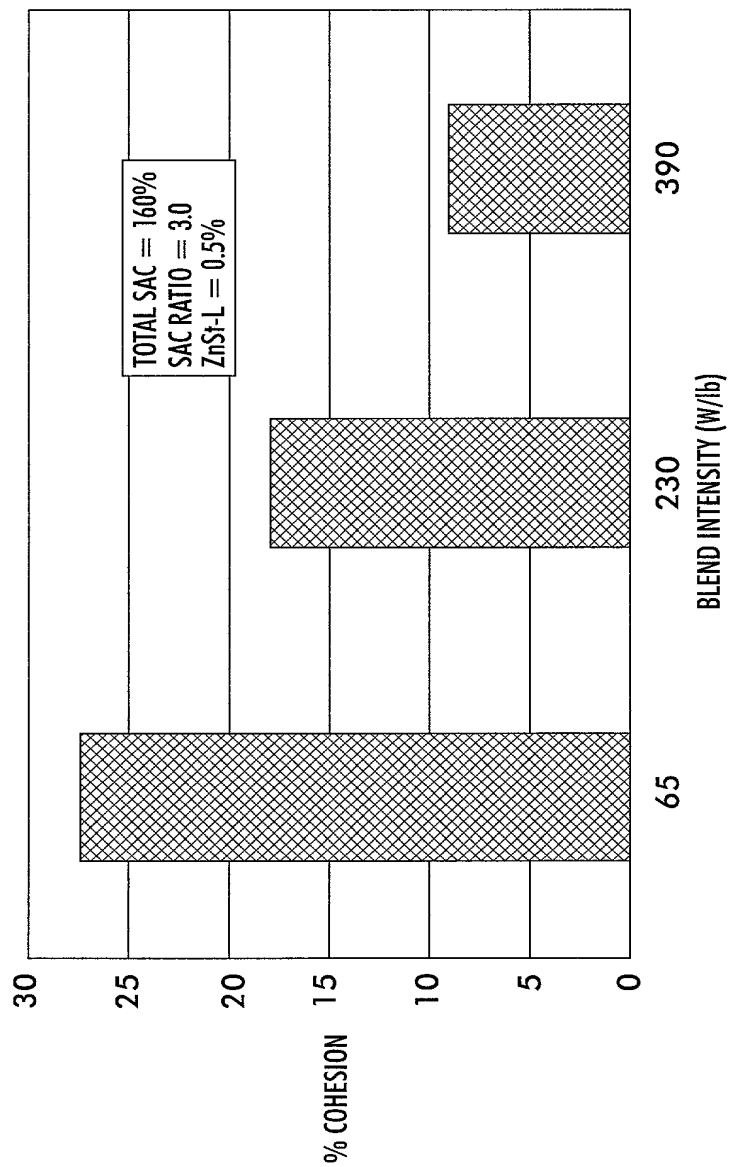


FIG. 12